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647.3201
Job Sheet 169384



Part No: 647.3201

Job Qty: 10 ea

Part Name: Grounding Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 12/18/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/16/17	0.00	0.00	Start Up Small Fab-4		FF
110	Small Fab	10 pcs		12/18/17	0.00	1.85	Small Fab-1		DAS FF
120	QC	10 pcs		12/18/17	0.00	0.00	QC5		38
130	Packaging	10 pcs		12/18/17	0.00	0.00	Packaging3-1		9-89 SD
140	QC21-SA	10 Ea		12/18/17	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1- CUT AND STRIP WIRE AS PER DWG 2- ASSEMBLE TERMINAL AS PER DWG

CK 111

DAS
21
9-89

DEC 18 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MS25036-156 F123900-2	10	48	0	0
	MS25036-157 F123900-15	10	21	0	0
	MW22759/16-10-9 Fm126328	0	82	0	0

Part Specifications

Specifications could not be found.

Plex 12/8/17 2:24 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS											
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐					
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐					
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐					
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Supplier ☐							
Date : _____		Step #: _____		QTY Effective : _____				MRB (QSI042) Approval							
Desc		Deviation		Disposition											
Start up operation Job No: 169384 Mfg Date: 12/15/17 647.3201 Operation: Change No: PART NO: Revision: Operation: Change No: Grounding cable Assembly S022877 DART AEROSPACE				Enviror Equip/Tool Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified Use too Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due Head Wave/Twist Marks/Chatter											
												Completed By			
												Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval											
				☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence											